

In the Claims:

Please enter the following amended claims:

Claims 1-18 are herewith cancelled.

19. (original) A method of manufacturing a wall element for use as part of an inner wall of a gas turbine engine combustor wall structure including inner and outer walls defining a space therebetween, wherein the method includes the step of casting a plurality of cooling apertures in the wall element.

20. (original) A method according to claim 19, the method including the step of investment casting the wall element.

21. (original) A method according to claim 20, the method including the steps of providing one or more sprues within a working pattern of the wall element to be cast, and subsequently dissolving the sprues out of the cast wall element, thus forming the cooling apertures.

22. (original) A method according to claim 19, the method including the step of casting a stud or mixing port in the tile, the stud or mixing port including an integrally cast land.

23. (original) A method according to claim 19, the method further including the step of laser drilling a plurality of cooling apertures within the wall element.